

Date: Wednesday, 9/6/2006 3:45:52 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CLIP
Job Number : 28442	
Estimate Number : 11556	
P.O. Number :	Part Number : D30821
This Issue : 9/6/2006 S.O. No. :	Drawing Number : D3082 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 26791	Material :
Written By : <u> </u>	Due Date : 9/13/2006 Qty: 4 Um: Each
Checked & Approved By : <u> </u>	
Comment : Est: B 02.05.11 Added step 3 NG	

Additional Product

Job Number:



3085-041

589-041
042

Seq. #:	Machine Or Operation:	Description :
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1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: _____

Description: Crawford peg hooks #18612.

Possible supplier: Canadian tire

2.0

18612

Clip



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
 CLIP

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Cut clip and drill as per dwg D3082

Deburr.

18612 confirm - 1800 755
 test fixture 9520
 D3082-1
 Royal International
 Mtl Corp
 514 735 4566
 Denise
 min \$500

2/69#

12/case
505#

732 pkg

61 X cases

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: CLIP

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.2 Steel) as per QSI 005 4.3

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

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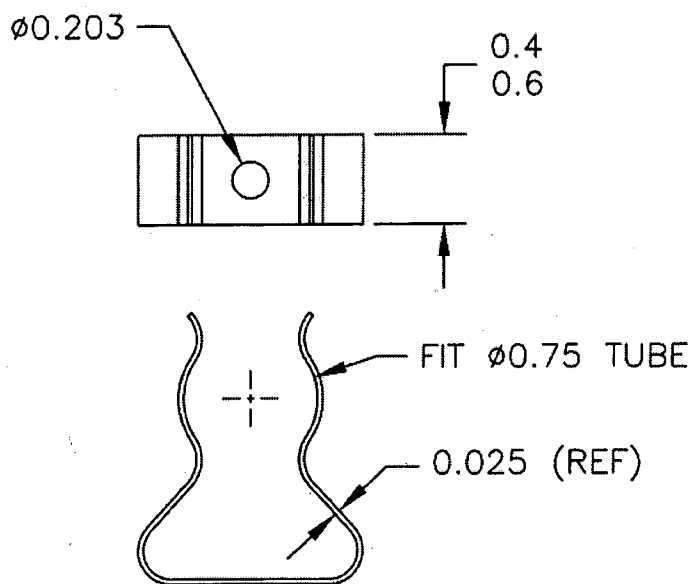
NOTE: Date & initial all entries



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3082	REV. A SHEET 1 OF 1
DATE 02.01.21		TITLE CLIP	SCALE NTS
A	02.01.21	NEW ISSUE	

SPECIFICATION CONTROL DRAWING

DESCRIPTION: STEEL CLIP, $\phi 0.75$
FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
CAN MAKE FROM CRAWFORD PEG HOOKS, P/N #18612 (VENDOR: CANADIAN TIRE)
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
ALL DIMENSIONS ARE IN INCHES.



D3082-1_CLIP

RELEASED
02.01.25 #

SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 28442

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